

Fitting Dummy Sash Lok

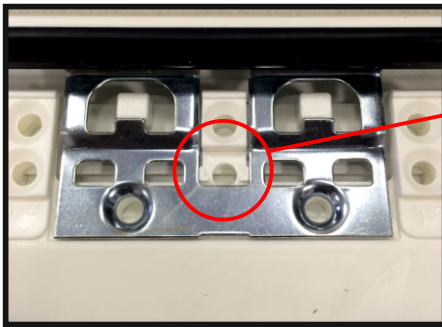


WINDOW PRODUCTS LIMITED

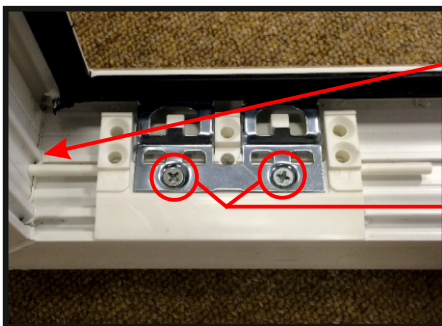
Effective solutions for windows manufacturers and fitters

Unit 4203 Oakfield Close,
Tewkesbury Business Park,
Tewkesbury, Glos
GL20 8PF

☎ 01684 290944

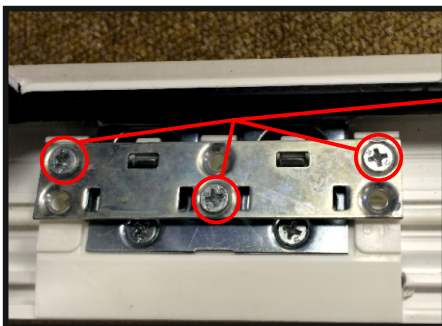


Fit the Paddle Plate DSL001 onto the frame packer. The clip-in feature holds the paddle plate in place for fitting. All fixings should be secured into steel reinforcing.

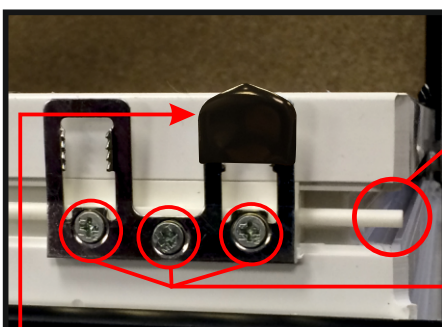


Fit the sub assembly into position so that the dowel locates up to the outer frame as shown.

Screw fix the Frame Packer and Paddle Plate, using 2x4.3x25mm countersunk screws.



Using 3x4.3x25mm screws, fit the Top Plate DSL002 on to the Frame Packer sub assembly as shown.



Fit a Sash Packer with a Sash Plate DSL003 using the dowel to locate the assembly in the correct position.

Use 3 x 4.3 x 25 mm countersunk head screws to fix as shown.

Fit Carriage Cap here when required.



If using "Release Instruction Labels", place them on the sash at the position shown below

As standard the assemblies will be fitted at the top and bottom of each vertical frame and sash element as shown in Fig. A.

In some cases, where the width is greater than the height, the assemblies will have to be fitted on the horizontal elements as shown in Fig. B.

Two assemblies should be used on lengths up to 1000mm. Above 1000mm a third assembly should be fitted at mid-point as shown.

It is always recommended that Run-up Blocks are used to support the weight of the glazed sash and to assist the centralising of the sash when fitting.

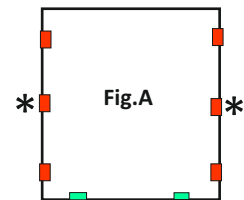


Fig.A Vertical fitting for fully glazed sashes.

■ Set on the vertical bars at these points using the dowels for position for lengths up to 1000mm.

* Fit 2 centrally for lengths over 1010mm.

■ Fit two run-up blocks on the outer frame bottom rail here.

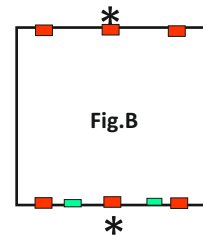


Fig.B Horizontal fitting for fully glazed sashes.

■ Set on the horizontal bars at these points * using the dowels for position for lengths up to 1000mm.

Fit 2 centrally for lengths over 1010mm.

Fit two run-up blocks on the outer frame bottom rail here.

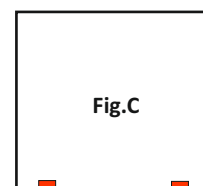


Fig.C Fitting for unglazed sashes using top hung stays.

■ Set on the bottom bar at these points using the dowels for position.